

the first resinous layer being bonded to the convex surface of the injection molded, polymeric optical element.

37. The optical element of claim 36 comprising a lens for eye-wear.

38. The optical element of claim 36 wherein the functional layer comprises a polarizing layer.

39. The optical element of claim 36 wherein the functional layer comprises a photochromic layer.

40. The optical element of claim 36 wherein the first resinous layer and the second resinous layer comprise polycarbonate resin.

41. The optical element of claim 37 wherein the functional layer comprises a polarizing layer.

42. The optical element of claim 37 wherein the functional layer comprises a photochromic layer.

43. The optical element of claim 37 wherein the first resinous layer and the second resinous layer comprise polycarbonate resin.

44. The optical element of claim 37 wherein the optical element is an optical lens.

45. The optical element of claim 38 wherein the optical element is an optical lens.

46. The optical element of claim 39 wherein the optical element is an optical lens.

47. The optical element of claim 40 wherein the optical element is an optical lens.